

EMBODY™ “KNOCKED DOWN” CHAIR ASSEMBLY



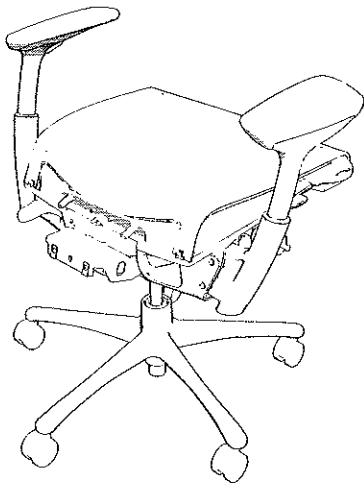
1B4B13 REV B

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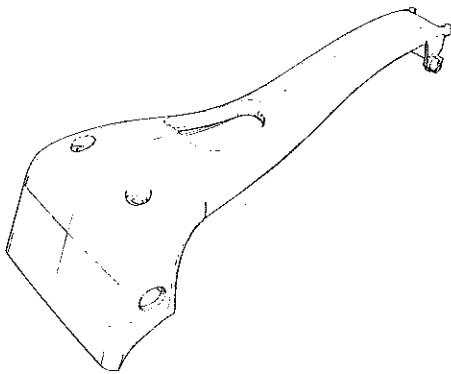
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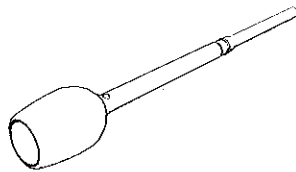
Parts Included:



(Base shown with adjustable arms)
Chair Base Assembly



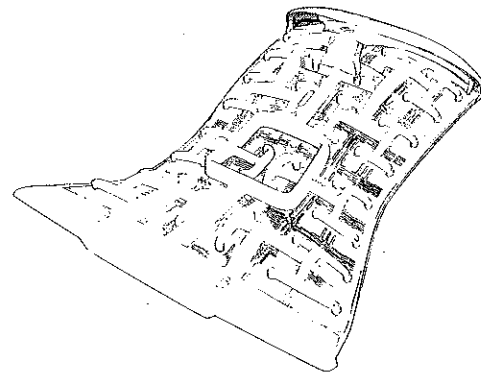
Chair Spine



Angle Knob

NOTICE!

Remove product from packaging and inspect all components for any damage which may have occurred during shipping, before proceeding with product assembly.



Chair Back



(2) M6 x 12
T-27 Torx
Spine Cap Screw



Left



Right

Spine Caps



Spine Shaft

Chair Back (ships pre-assembled)

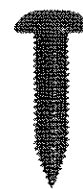


T-27

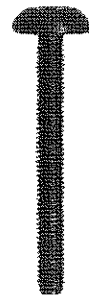


T-40

Torx Hand Tools



(2) M6 x 60
T-40 Torx
Spine Heel Screw

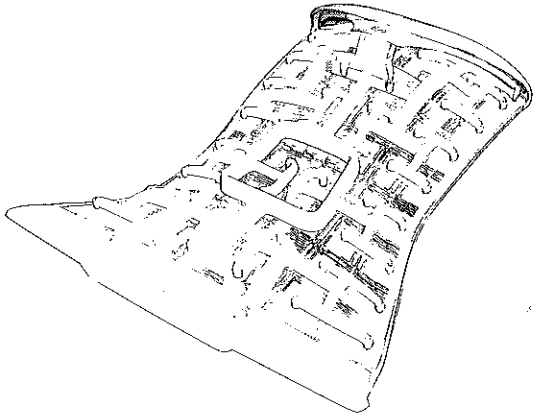


(2) M8 x 25
T-40 Torx
Chair Back Screw

Hardware Pack

Installation Instructions:

1. Remove Base Assembly, Chair Back, and Spine from packaging and place on a clean flat surface.

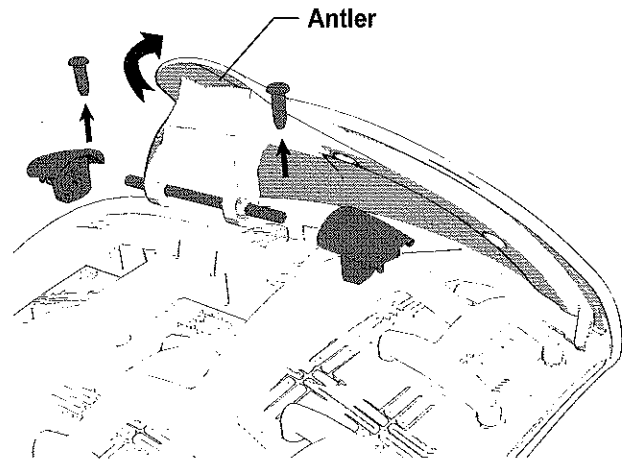
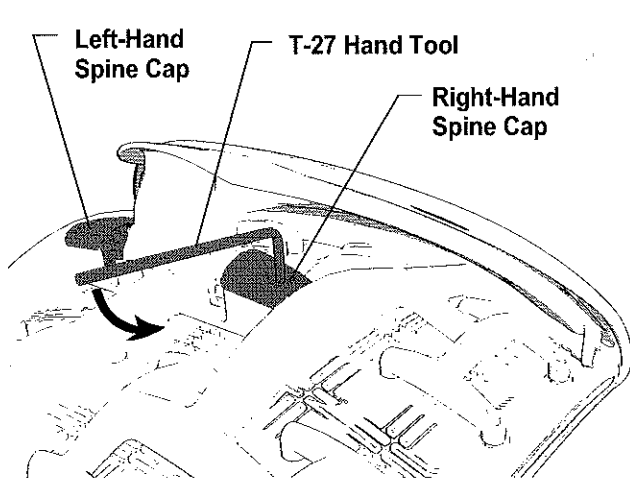


2. Using the T-27 Hand Tool remove the Spine Cap Screws by turning in a counter-clockwise direction. Remove the Spine Caps and Shaft and set aside.

Assembly Tip: The Spine Caps are not identical so when removing take care to set them aside in separate locations that best correspond with their original placement.

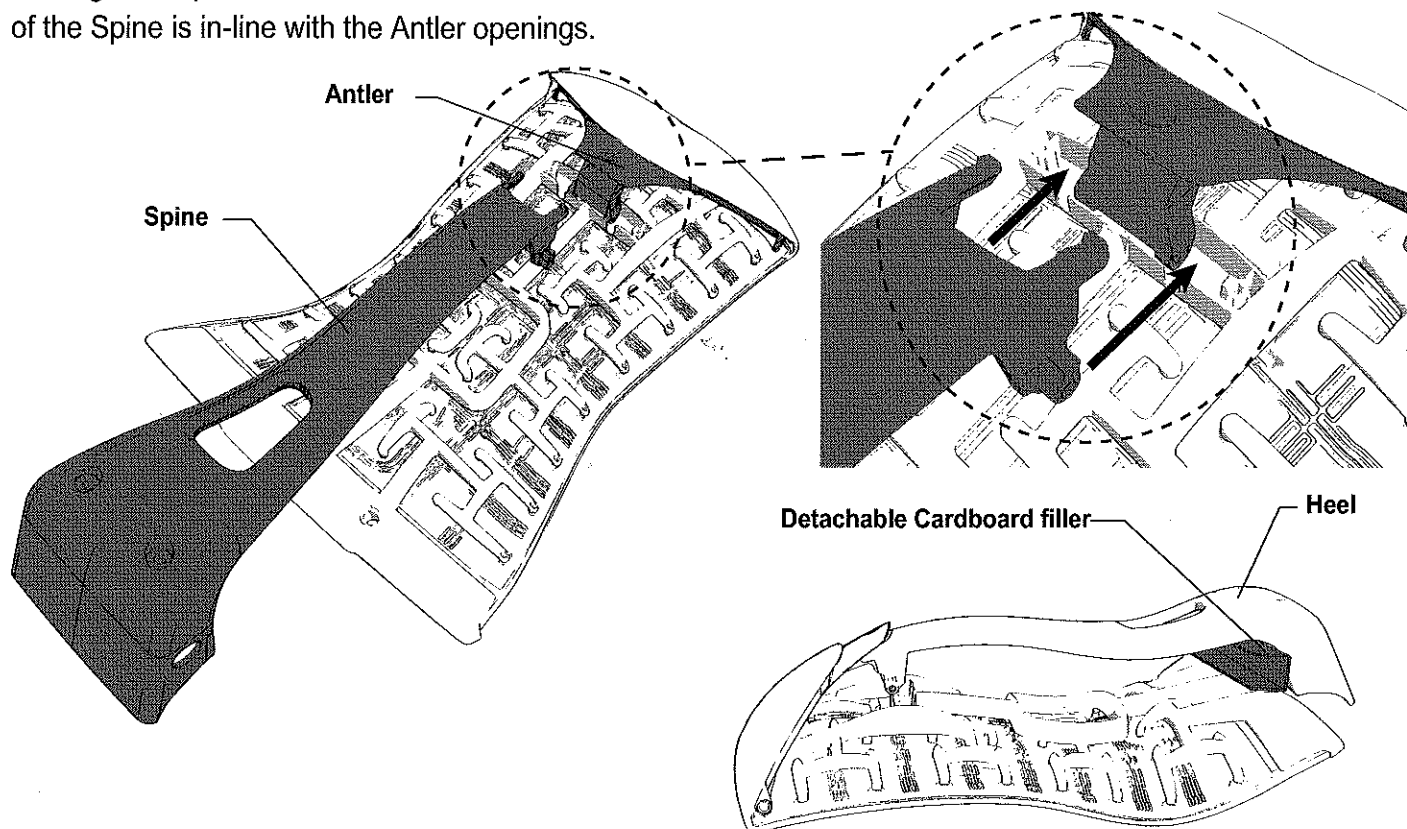
NOTICE!

Gently rotate Antler upwards until you can easily remove caps and shaft. Do not rotate Antler any more than necessary or damage may occur.



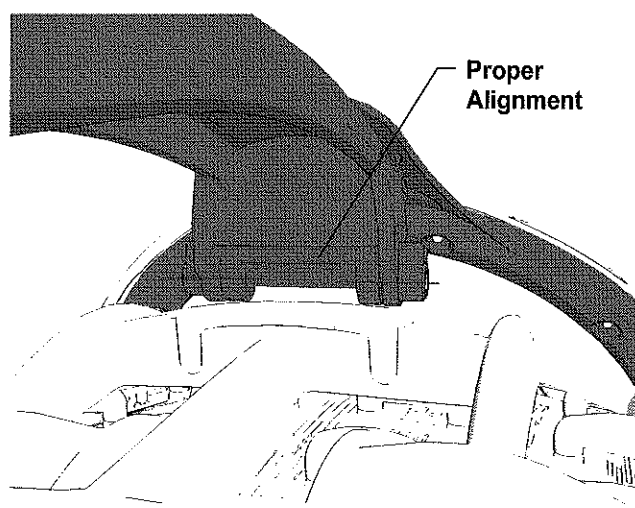
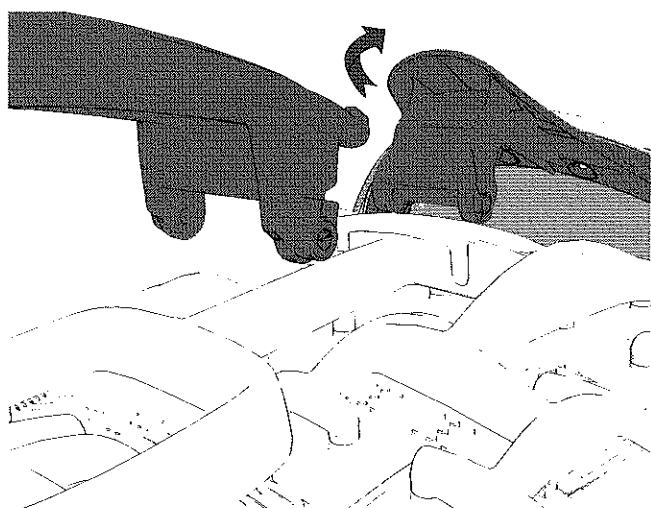
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3. Align the Spine to the Chair Back so that the head of the Spine is in-line with the Antler openings.

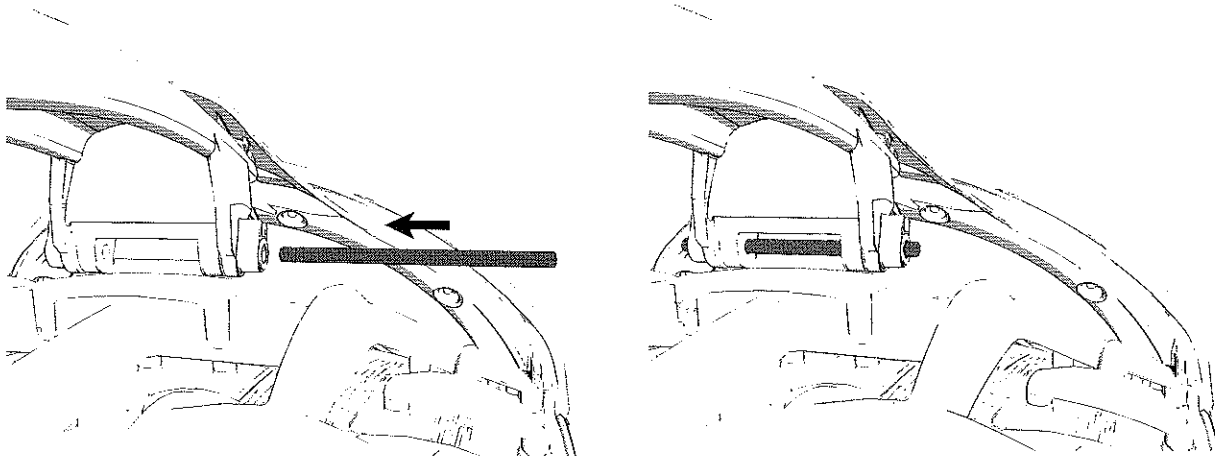


4. Rotate Antler up until you can align the head of the Spine to the tail of the Antler. Do not rotate Antler anymore than needed.

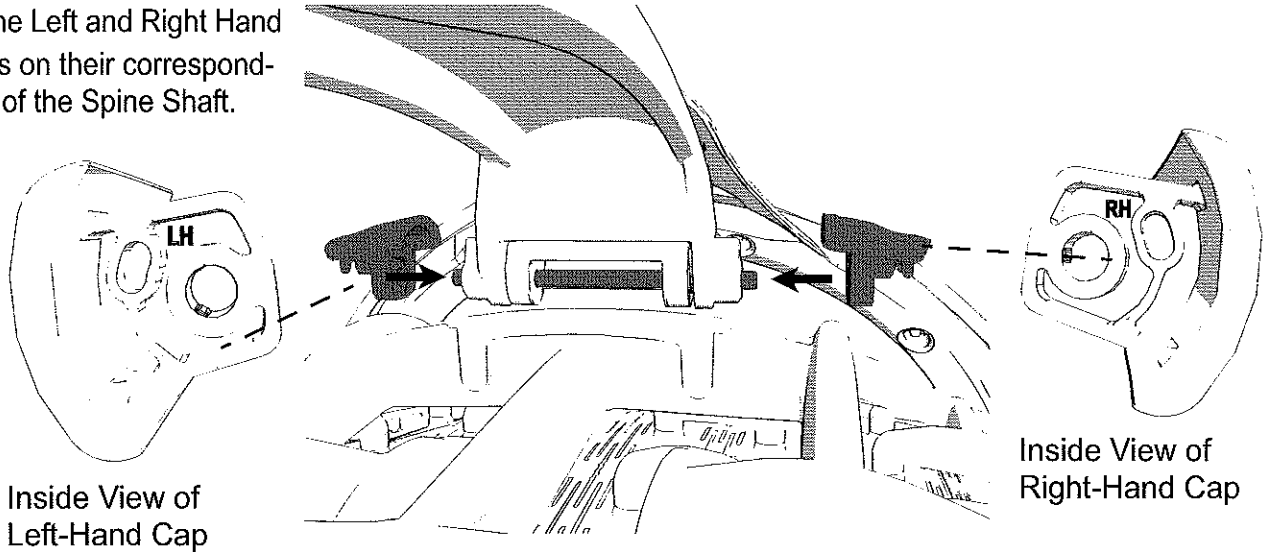
Note: Placing the detachable cardboard filler under the heel of the Spine will aid in the next couple of steps.



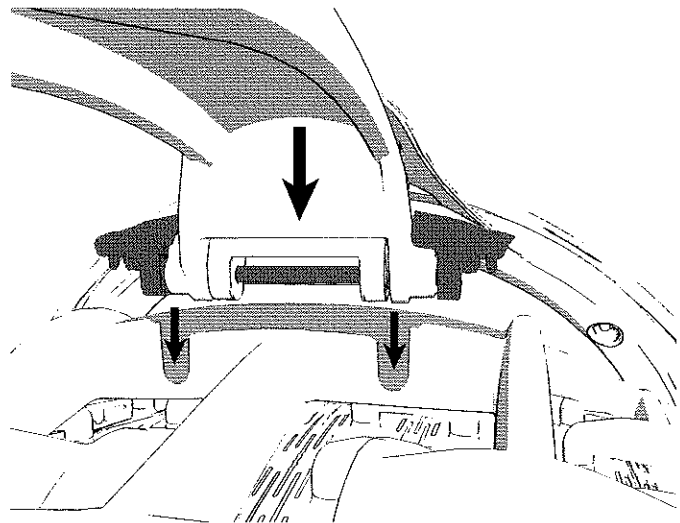
5. Slide Spine Shaft through the head of the Spine and into the Antler tail. The Shaft should stick out evenly on both ends



6. Set the Left and Right Hand End Caps on their corresponding ends of the Spine Shaft.



7. While holding the End Caps in Place, rotate the Antler and Spine down until the Caps are firmly in place in the Chair Back.



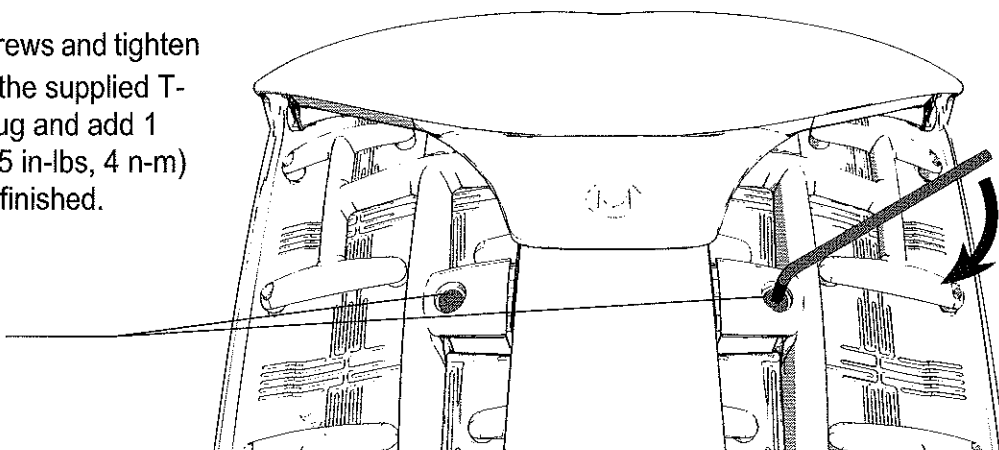
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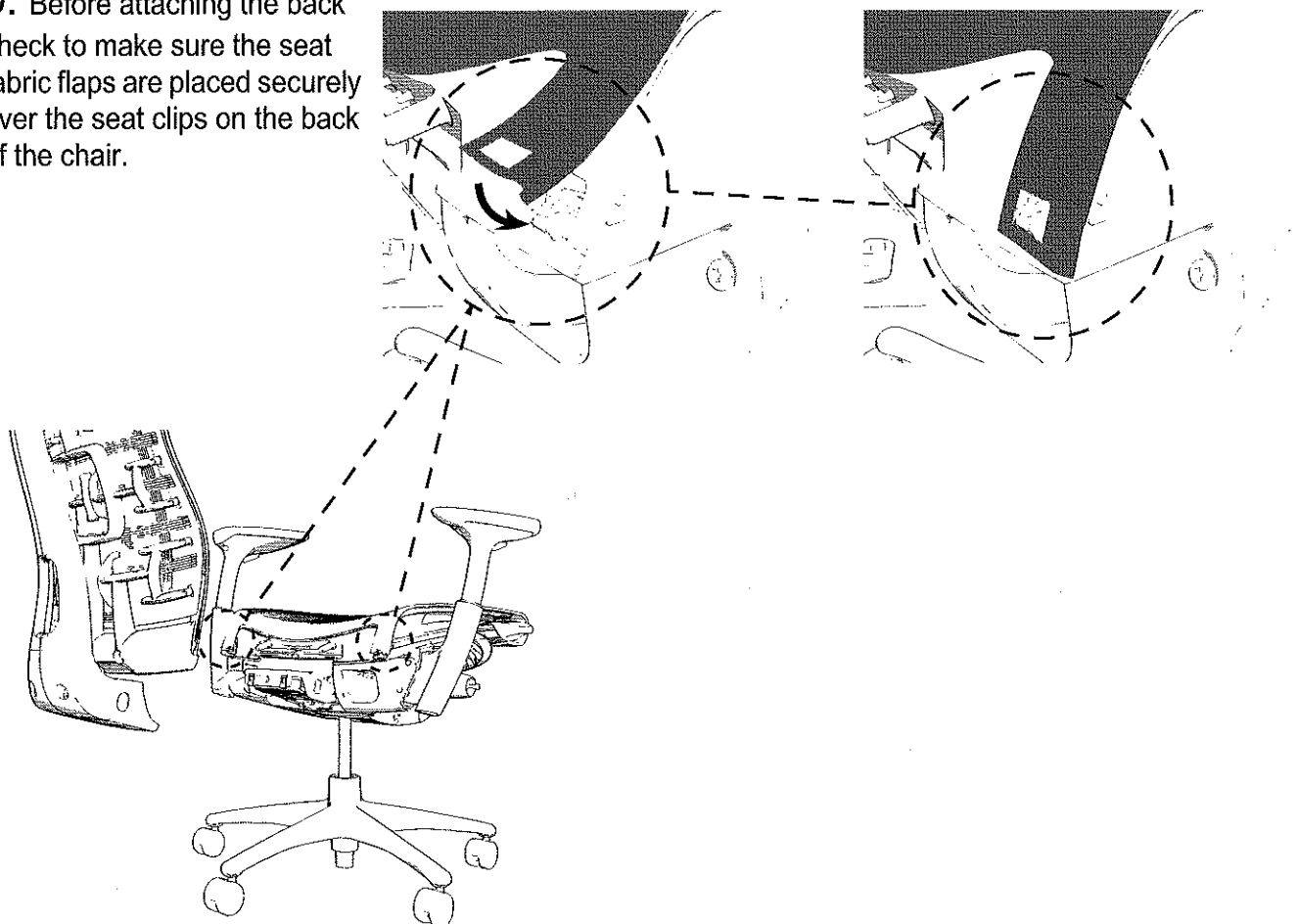
8. Insert the (2) Spine Cap Screws and tighten in a clock-wise direction using the supplied T-27 Hand Tool. Tighten until snug and add 1 quarter turn. (Torque specs = 35 in-lbs, 4 n-m) Remove cardboard filler when finished.



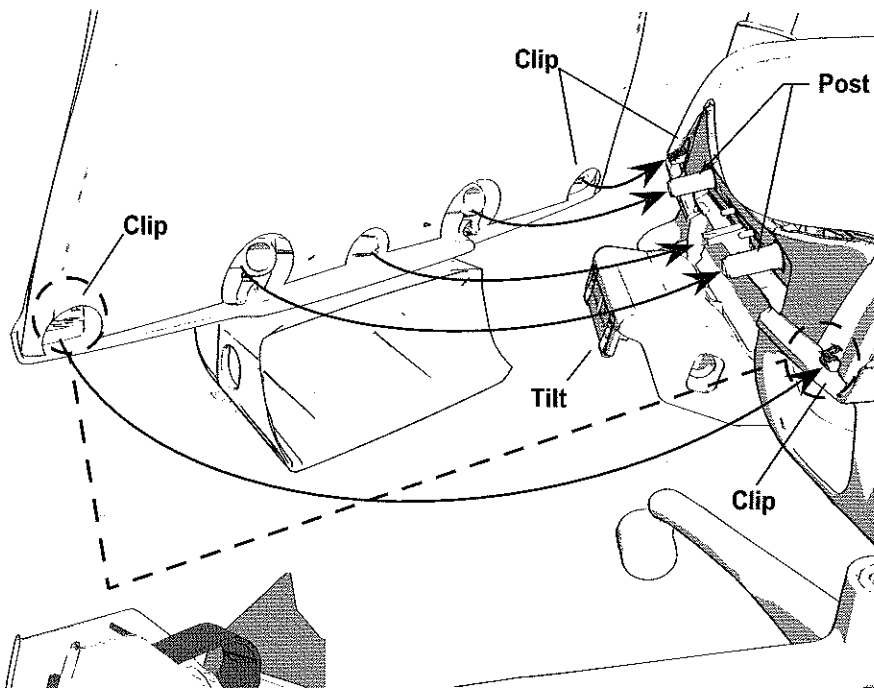
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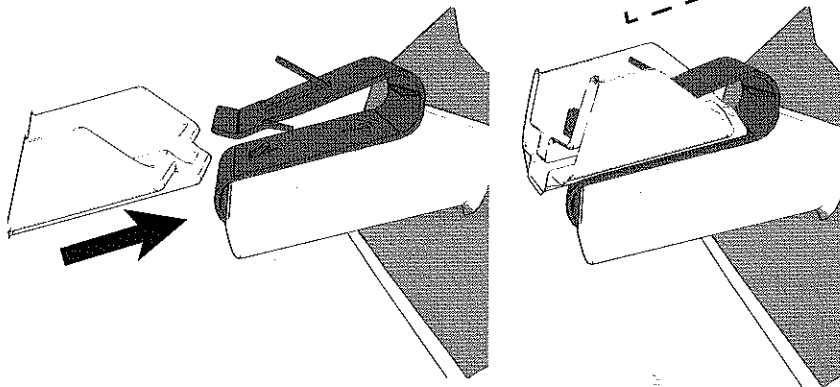
9. Before attaching the back check to make sure the seat fabric flaps are placed securely over the seat clips on the back of the chair.



10. Remove Back Assembly from worksurface and align the spine to the tilt, and seat locator post and clips to the back attachment points as shown in the figure on the right. Check to make sure the seat fabric flaps, as noted in step 9, are secure over the seat clips and do not visibly protrude where the spine engages the seat.

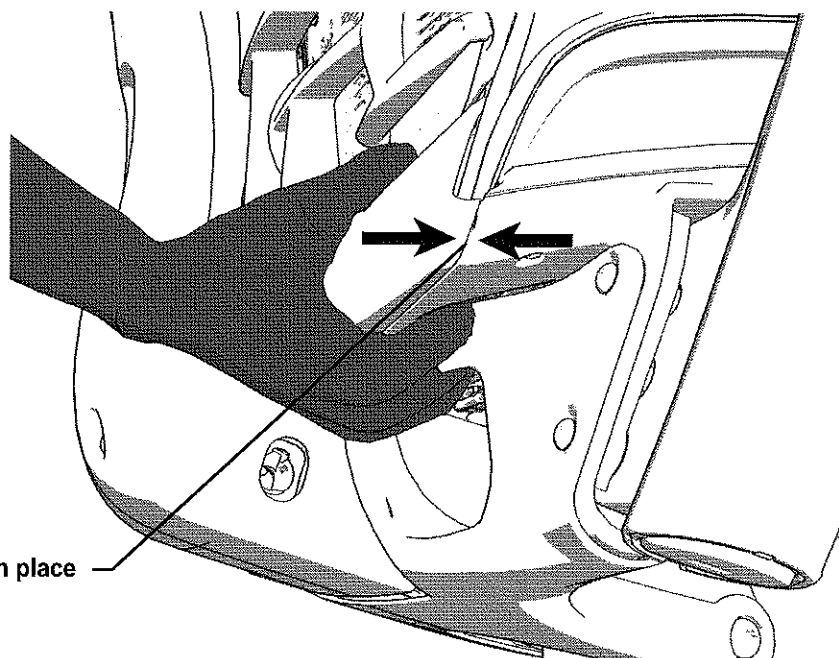


The Seat back posts should engage into the Seat Clips as illustrated in the figures below.



11. Secure the back Seat Clips by tapping with palm of hand until seated firmly in place. An audible click will typically be heard when clips have engaged properly.

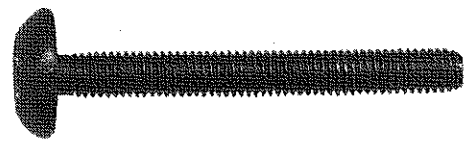
There should be a credit card's thickness between the seat back and bottom once in place.



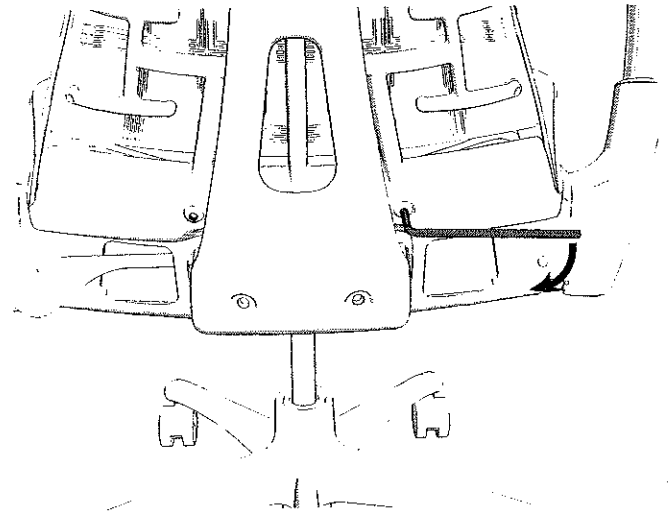
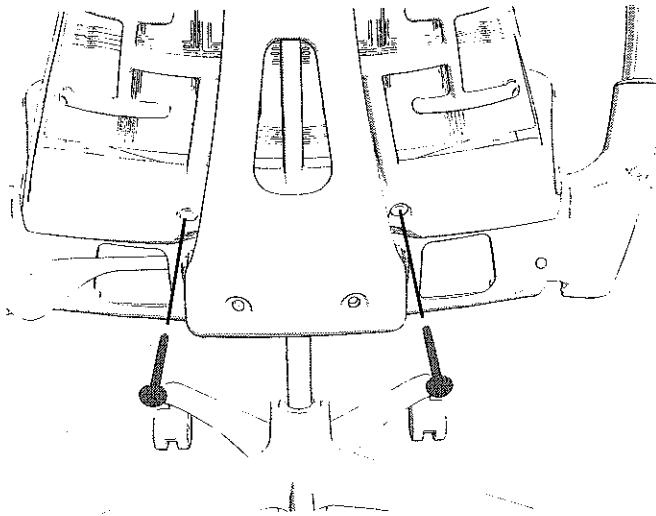
Credit Card thickness gap when in place

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12. Insert (2) Chair Back Screws into the Chair Back and tighten in a clock-wise direction using the supplied T-40 hand tool. Tighten until snug and add 2 and 1/2 turns.
(Torque specs = 90 in-lbs, 10.2 n-m)



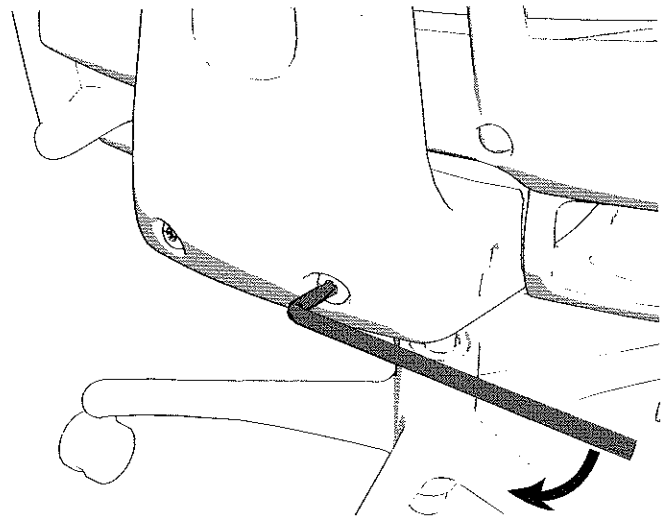
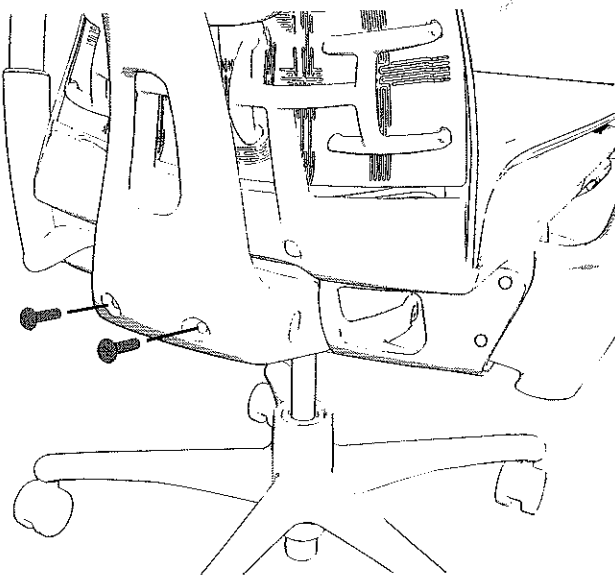
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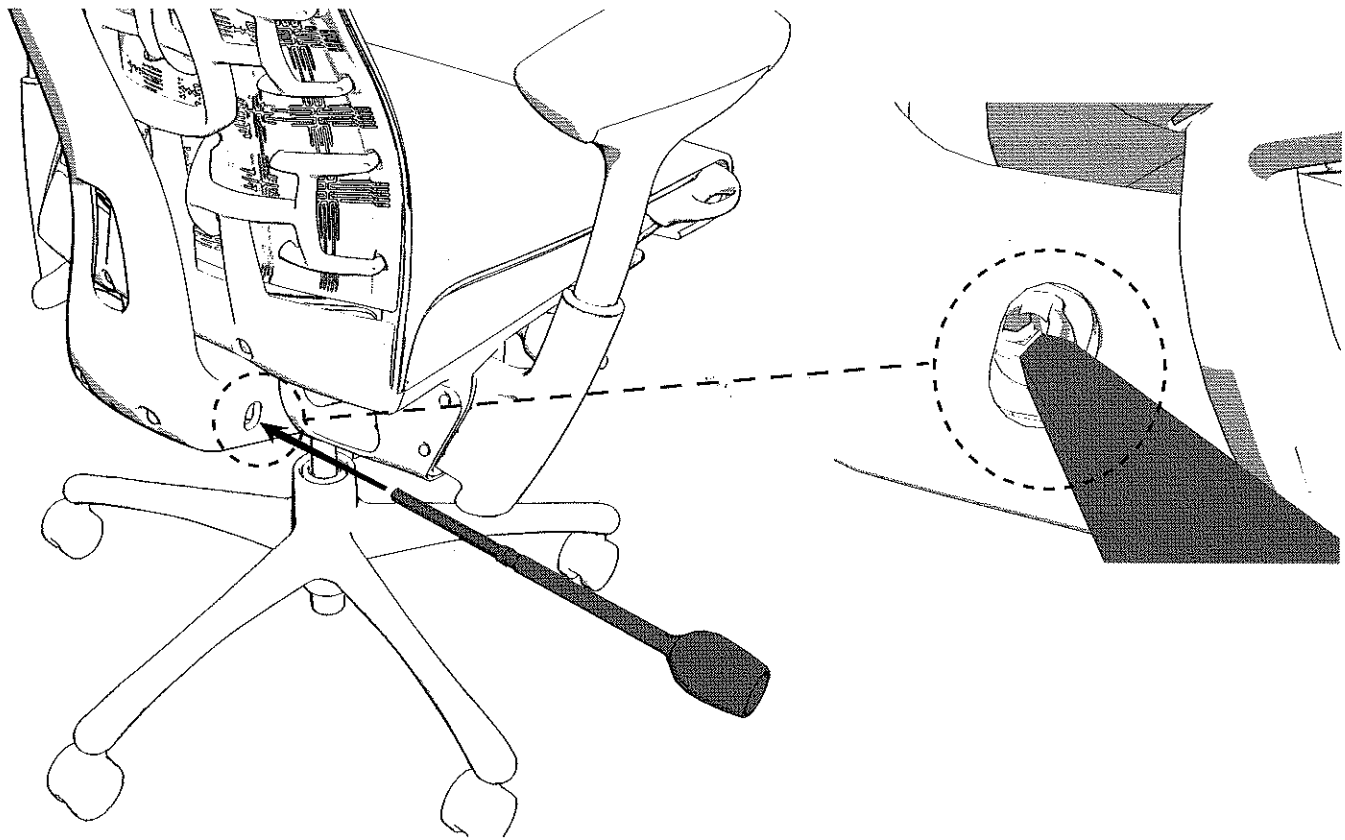


13. Insert (2) Spine Screws into the Spine Heel and into the Tilt. Tighten in a clock-wise direction using the supplied T-40 hand tool. Tighten until snug and add 1 three-quarter turn.
(Torque specs = 90 in-lbs, 10.2 n-m)

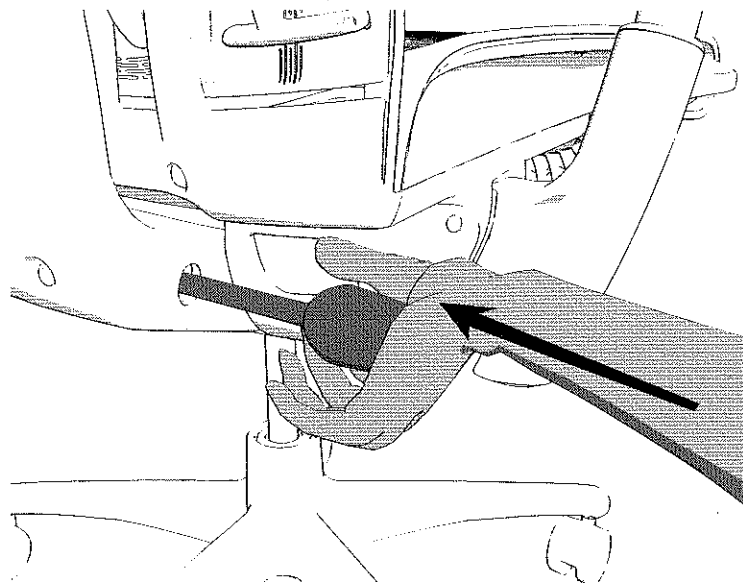


(shown actual size)





14. Insert the Back Angle Knob into the Spine by sliding it into the slot as shown. Make sure the Knob is fully engaged by pushing it in as far as possible. Verify that the knob is securely seated by striking the end of the Knob with either the palm of your hand or a rubber mallet.



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