Smart Furniture – Assembly Instructions
Herman Miller Eames Table – Round Segmented Base

Estimated Time: 15-30 mins
People Required: 1 person can do, although a helper is nice

See video for entire process walkthrough: [http://youtu.be/RJdn7ex_cfo](http://youtu.be/RJdn7ex_cfo) or →

Tools Needed (not included):
- ¾ Inch Wrench
- Hex Key set
- Phillips Screw driver

Process
Step 1) Unpackage, gloves recommended, when handling table top/legs to avoid fingerprints
Step 2) Set table top on blanket/padding, with top facing downward to avoid scratches
Step 3) Identify Parts and refer back to this picture during assembly

![Table Top](image1.png)

- Legs
- Spider
- Threaded Rod
- Tube
- Chicken Foot
- Cap
- 4 Bolts
- 4 Screws
- 2 Nuts
- 1 Washer
You will now build entire base from the top up, with table upside down

**Step 4)** Align Spider with 4 pre-drilled holes on table top  
**Step 5)** Screw Spider into table top holes with 4 screws, firm with philips screw driver (or drill)

**Step 6)** Screw clockwise 1 nut onto 1 end of the threaded rod (either end is same) all the way down

**Step 7)** Screw clockwise the threaded rod (with nut side down) into the spider as far as you can by hand, then tighten nut clockwise with ¾ inch wrench until firmly tight
Step 8) Slide Tube over threaded rod, with leg slots up

Step 9) Install Leg, one at a time, angle leg into slot, with foot of leg facing upward (ensure foot points upward - correct direction)

Step 10) While holding the end of leg up, place the cap (pointing down like a hat) over the threaded rod and down onto leg slot, then put down the washer (either way) over the cap
Step 11) Then place your chicken foot over threaded rod, with center bowl portion facing upward, as if it could hold water.

Step 12) Hand tighten 1 bolt through chicken foot and into leg- ensuring you get it threaded straight in, but only tighten a few turns so it holds – (don't tighten all the way).

Step 13) Repeat same process on next 2 legs, but when angling next leg into leg slot- it doesn't go in at first, because cap is in the way. You will need to reach finger into closest next leg slot over and pull up on the cap, to provide clearance to angle the leg into place.
Step 14) Repeat Leg Install Process (Steps 9-13) for 2nd and 3rd legs (doesn't matter which leg/order) – do not screw bolts in all the way- just a few turns hand tightened

Step 15) To get last leg (4th leg) in you will do a similar technique as in Step 13, to raise the cap up to get clearance- but there is no slot to reach finger in to do this. So use something like a plastic knife/fork- stick in slot, lift up cap, while angling leg in to get clearance

Step 16) Install 4th leg with same steps as 9-13

Step 17) Now that all legs are on, use hex key to tighten down all 4 bolts. Once you've done all 4, go around again and make sure that all are firmly tight

Step 18) Align Legs with Spider Legs by simply rotating into place, so they are both in same cross position and parallel
**Step 19**) Take 1 remaining nut and hand tighten as far down as it will go. Then use the ¾” wrench (or ratchet with ¾” socket shown below) and tighten firmly.

**Step 20**) (Gloves Recommended) – Turn Table Upright, then use adjustable feet to fine tune if needed to ensure level with floor (clockwise to raise, counter-clockwise to lower)

You're done- Enjoy!


Questions?
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